

ABSTRACT

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A method and unit for transferring blanks on a packing machine, whereby stacks of blanks are transferred
5 from a platform, on which the blanks are arranged in stacks, to a store wherein the blanks are packed successively and seamlessly along a path for supply to a pickup station of the packing machine; transfer of the stacks from the platform to the store including forming,
10 at a loading station and by means of two gripping devices for gripping the stacks, a group of blanks defined by stacks superimposed and aligned in a container, feeding the container and the group along a path to an unloading station at the store, and transferring the group of
15 blanks from the container to the store. (Figure 1)